

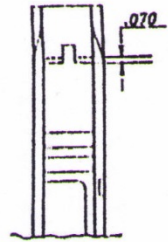
INSTALLATION INSTRUCTIONS FOR GUIDE ROD AND REVERSE PLUG #25 SERIES

Put plug into slide apron, making sure flats are down and plug is fully in. Assemble recoil spring onto back half of guide rod. Compress spring and slip rod into plug and against barrel lug. Install slide onto frame and affix slide stop normally. Put threaded end of guide rod through plug hole and tighten snug with allen wrench furnished. (DO NOT OVER TIGHTEN). Degrease threads before assembly and use no loctite*. Dis-assemble in reverse order.

SOME MINOR FITTING IS REQUIRED BEFORE ASSEMBLY COMPLETION.

To allow for a new plug .070" (70 thousands) needs to be milled off of slide apron on notched side. The cut needs to be kept a true 90° to rails.

IF NEEDED, WE WILL MAKE THIS MILL CUT FOR YOU AT A NOMINAL FEE.



CAUTION: DUE TO LIMITED SPRING AREA, OUR P/N 2B (SHOK-BUFF®) WILL NOT WORK WITH THIS SYSTEM WITHOUT WEAKENING THE SPRING AND CAUSING ERRATIC EJECTION

HELPFUL HINT:

Since the spring is powerful and has to be placed in the constricted area, you will find it easier if you make the spring take a set before you attempt to assemble your pistol.

Do this by putting spring in position on the assembled guide rod with the closed end of the spring against the guide rod head.

Then, with the use of the spring plug, work (compress) the spring a couple of times, until it takes a natural set.

CAUTION: When undertaking the above described procedure and whenever working with springs under compression, be sure to wear safety glasses and keep spring pointed away from face.

*Registered trade name of other company not owned, associated or to be confused with Wilson Combat®/Scattergun Technologies™