The Lee Bench Plate allows sturdy mounting and quick changing of your reloading press or mounted accessories. The heavy steel mounting plate distributes the loading pressure over a large area, making installation a success on any bench.

Dimensioned full size drawings of all Lee press mountings are available on line at www.leeprecision.com. Click on the instructions button.

1 Place the long edge of the bench plate flush with the front edge of your bench or sturdy table. Orient the bench base plate with the hexagonal hole to the left.

Install the Z-brackets with the provided 1/4”-20 pan head screws. Start the screws in a few threads, but do not fully tighten at this point.

2 Drill four 1/4” holes using the bench plate as a template. If tabletop is 3/4” or thinner, use at least 1/4” through bolts with nuts and washers. If table top is 3/4” or thicker, 5/16” lag bolts work nicely. (There are six mounting holes; select four holes that don’t interfere with brackets or braces on your bench)

If you are mounting a press or accessory on a wood block, drill 5/16” holes through the hexagonal and circular hole. These two holes allow the user to drop a 1/4” bolt or screwdriver shank to lock the wood block to the steel plate.

MOUNTING PRESS TO STEEL BASE BLOCK
Hold press up to steel base block, bolt up using holes in steel base block that line up with the mounting lugs of your Lee press (see template below). Use short elevator bolts to mount your Lee press. Tighten using 7/16” wrench.

MOUNTING PRESS OR ACCESSORY ON WOOD
Using 3/4” (.690” to .750”) plywood and the provided drill template below, drill holes in wood block. Make sure to drill alignment lock holes as well. It is important to use the alignment/lockpin hole when using wood block.

Slide your press into the Bench Plate. Insert a 1/4” bolt, screwdriver shank into the lock/alignment hole. This ensures the wood block is properly aligned and will not slide out during your reloading session. Tighten the four Z-bracket screws. To remove press, loosen Z-bracket screws a turn, remove lock/alignment pin and slide from the base plate.

Have other Lee Presses to mount? Purchase part #90237 for quick and easy press mounting. No drilling required.

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