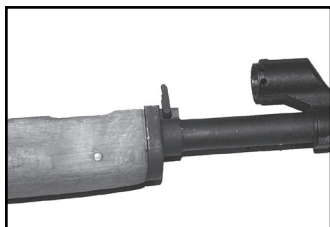
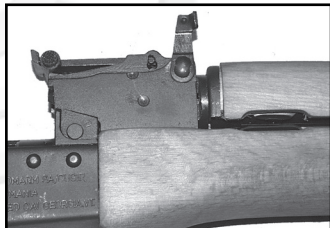


Installation Instructions for TP47IRS integrated rail system

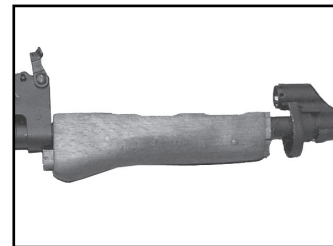
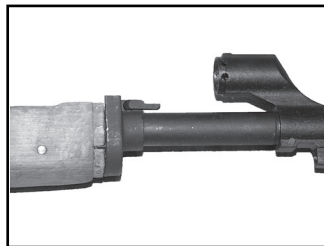
BEFORE INSTALLATION, MAKE SURE THE WEAPON IS UNLOADED AND THE SAFETY ENGAGED. DUE TO DIFFERENT ENGINEERING TOLERANCES SOME FITTING MAY BE REQUIRED.

TOOLS NEEDED: RUBBER MALLET/CRESCENT WRENCH TABLE VICE

- 1 Remove the action spring and operating rod by pushing forward, then lift up slightly and back them out.
- 2 Push the retaining lever (the little button at the end of the receiver cover closest to the stock), then lift the receiver cover up and back to remove it exposing the action.
- 3 You must first remove the upper handguard. Pull the lever next to the rear sight straight up disengaging the upper handguard
- 4 Rotate the fore end lock forward until vertical. The lock is on the front top side of the connecting collar.



- 5 Move the connecting collar forward until it allows movement. Take the leading edge of the handguard down and forward to remove. ***Note:** It is recommended that you insert the cleaning rod before seating the forward connecting collar.

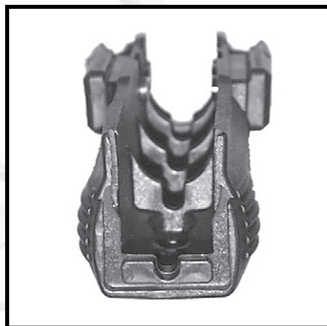
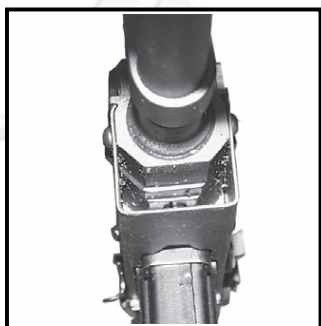


- 6 Replace the fore end guard with the TP47IRS. The TP47IRS mounts directly into the front end of the receiver, do not use any of the hardware provided with the original forearm. It may be necessary to strike the front end with a **RUBBER MALLET** in order to properly seat it in the receiver. Be sure that the rear end is properly aligned with the receiver before striking it with a mallet.



It may be necessary to lightly tap with the connecting collar into place.

- 6 Replace the fore end guard with the TP47LIRS. The TP47LIRS mounts directly into the front end of the receiver, do not use any of the hardware provided with the original forearm. It may be necessary to strike the front end with a **RUBBER MALLET** in order to properly seat it in the receiver. Be sure that the rear end is properly aligned with the receiver before striking it with a mallet.

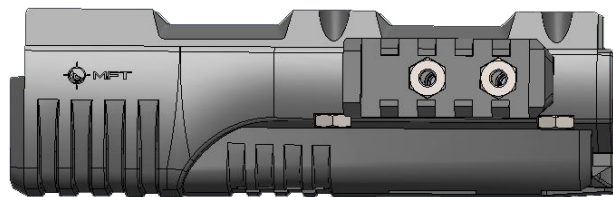


It may be necessary to lightly tap with the connecting collar into place.

- 7 Reassemble the firearm following steps 1-6.

TP47LIRS BASE COMPONENTS

TP47LIRS Rail Cover



TP47LIRS Lower

780 HAUNTED LANE
BENSALEM, PA 19020
TEL 267-803-1517
FAX 267-803-1002
INFO@MISSIONFIRSTTACTICAL.COM

 **MADE IN USA**
LIFETIME WARRANTY

⚠ WARNING: OBSERVE SAFE FIREARM HANDLING PRACTICES AT ALL TIMES. FAILURE TO DO SO MAY RESULT IN BODILY INJURY OR DEATH

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