

BLADESTEEL

Emerson Knives is one of the first knife companies to use Crucible 154 CM steel for blade steel. The steel, 154 CM, is a high carbon stainless steel from the aerospace industry that has a proven record of performance for durability and strength, tested in the fire of combat for over 20 years.

Emerson Knives are heat-treated to a combat ready 57 – 59 Rockwell hardness, which is slightly softer than the hardness of other knife companies. This is because Emerson Knives are built for combat and their knives are not. Real experience has proven that the bottom line is very simple in the high stress environment of combat and it is this: a broken knife is not a knife, a knife that just needs to be sharpened, is still a knife.

A small percentage of edge holding ability has purposely been sacrificed to guarantee structural integrity. This has paid off in building a reputation above all others in the industry in producing the world's standard for **Real World Combat Cutlery**.

Emerson CQC 15

Just like the AR-15, all Emerson Knives can be disassembled by the owner for cleaning or replacement parts.

HANDLE MATERIAL

"The result is an extremely durable, stable and machinable material."

Emerson Knife handles for almost all models are made from a material called G-10. The material G-10 is a composite made of alternating layers of woven glass cloth impregnated under extreme heat and pressure with an aerospace-grade epoxy resin. The result is an extremely durable, stable and machinable material.

The end result is a handle that is impervious to oil, gasoline, water, and almost any solvent or liquid. Because the material is made up of alternating layers, it produces a very tough, rigid, and stable handle material that will not degrade, crack, shrink or wear out, even after years of hard use. The handles made from **G-10** also have a checked surface texture which provides a very "grippy" texture ensuring a secure grip when the handle is wet or in any other adverse condition.

Available in a variety of colors, G-10 is the hands-down, ultimate handle material for a tactical, combat ready knife.



FEATURES SINNOVATIONS

Emerson Knives is known to the world for developing a number of features that have not just influenced, but have set the standard for the rest of the knife industry.

In terms of production knives and certainly in the tactical world, Emerson was one of the first to use the liner lock on tactical knives in order to facilitate one hand opening, especially in a high stress environment.

Ernest Emerson's prominence in custom knife making reached a pinnacle when he became the most sought after custom knife maker in the world. He was soon saddled with a 10 year backlog of orders and his handmade creations demanded tens of thousands of dollars. As a result, many knife companies sought out his talent as a designer. His award-winning designs have become the best-selling combat knives in the world.



EMERSON KNIVES EXCLUSIVE

WAVE OPENING FEATURE

"...the fastest opening knife ever developed."

Emerson first developed and Patented the "Wave Opening Feature" for the Commander Knife Model. This was a knife designed for U.S. Navy SEAL Teams at the special request of the Navy SEAL Combat Fighting Course instructors for an immediate deployment, "purebred" fighting knife.

The Emerson wave feature enables the user to deploy the knife fully opened as the knife is withdrawn from the pocket. Faster than any switchblade, the "wave feature" makes it the fastest opening knife ever developed.

The Emerson "wave opening feature" was so successful that it is now featured on all Emerson Knives and is officially required on all military and law enforcement contracts.

Emerson Knives was the first company to offer edged weapons training as a part of the Emerson package, pioneering many of the tactics and instruction now used by military units and law enforcement agencies around the globe.

AN AN PROPERTY OF THE OFFICE O

The Emerson Commander

Patented "Wave Opening Feature"





The ultimate, tactical/self-defense blade style...

THE EMERSON TANTO



The Emerson chisel ground Tanto is perhaps the ultimate, tactical/self-defense blade style. It is a modern interpretation of a thousand-year-old weapon, proven in combat for centuries. The unique Tanto point is designed to penetrate armor and because of its unique upswept front edge design, creates both a stabbing, shearing and slicing action all with one motion.

The chisel grind, ground on one side only, gives the ultimate in strength because of its extra cross-sectional mass, and shearing capability.

The chisel ground Tanto style blades are found on the Emerson CQC-7, Emerson SPECWAR -B, and the Emerson Bulldog.

RE-CURVE BLADE

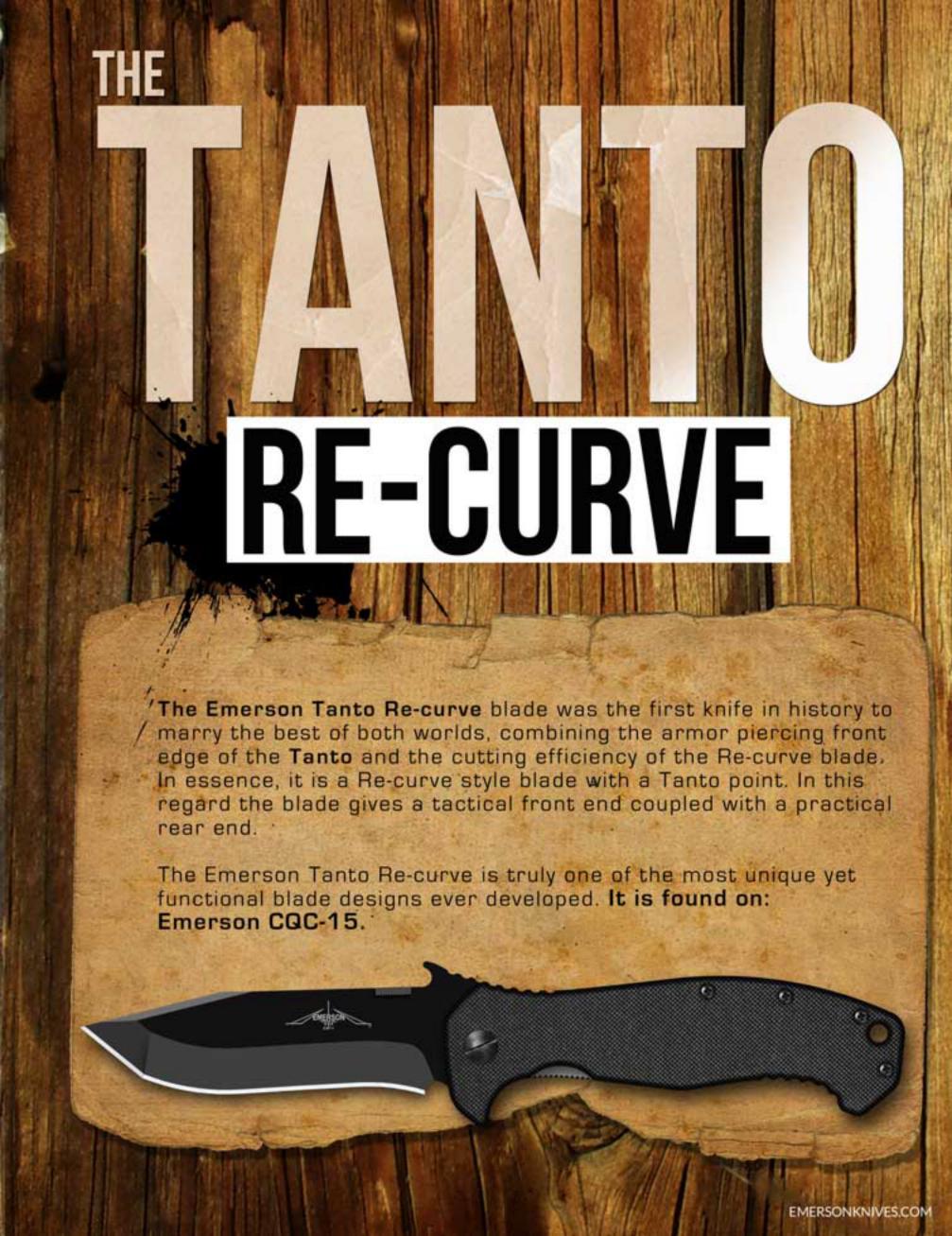
The Emerson Commander

The Emerson model called the "Commander" typifies the very efficient style of blade shape called the re-curve. Re-curve blades use a conventional V grind and a blade shape that resembles an S-curve along the cutting-edge. The first advantage of the re-curve blade is that the blade's cutting edge is longer than the blade itself.

If you were to lay a string along the edge, it would be longer than the blade. The longer edge simply means more cutting surface.

Secondly, because of the curve, material is drawn along and into the concave portion of the blade (the inward curve), giving great leverage when cutting cord, clothing or webbing.

Thirdly, the convex portion of the blade (the outward curve) called the belly, concentrates the force of cutting or slashing on the front end, creating a cutting curve that cuts remarkably well with a minimum force. Also because of this upswept curve it is delicate enough to skin large game with ease. The re-curve blade is found most notably on the Emerson "Commander" and Emerson "Patriot".



TRAILINGTANTO

"In Combat, a weapon that didn't work died with it's maker.
The ultimate expression of evolution is simplicity"

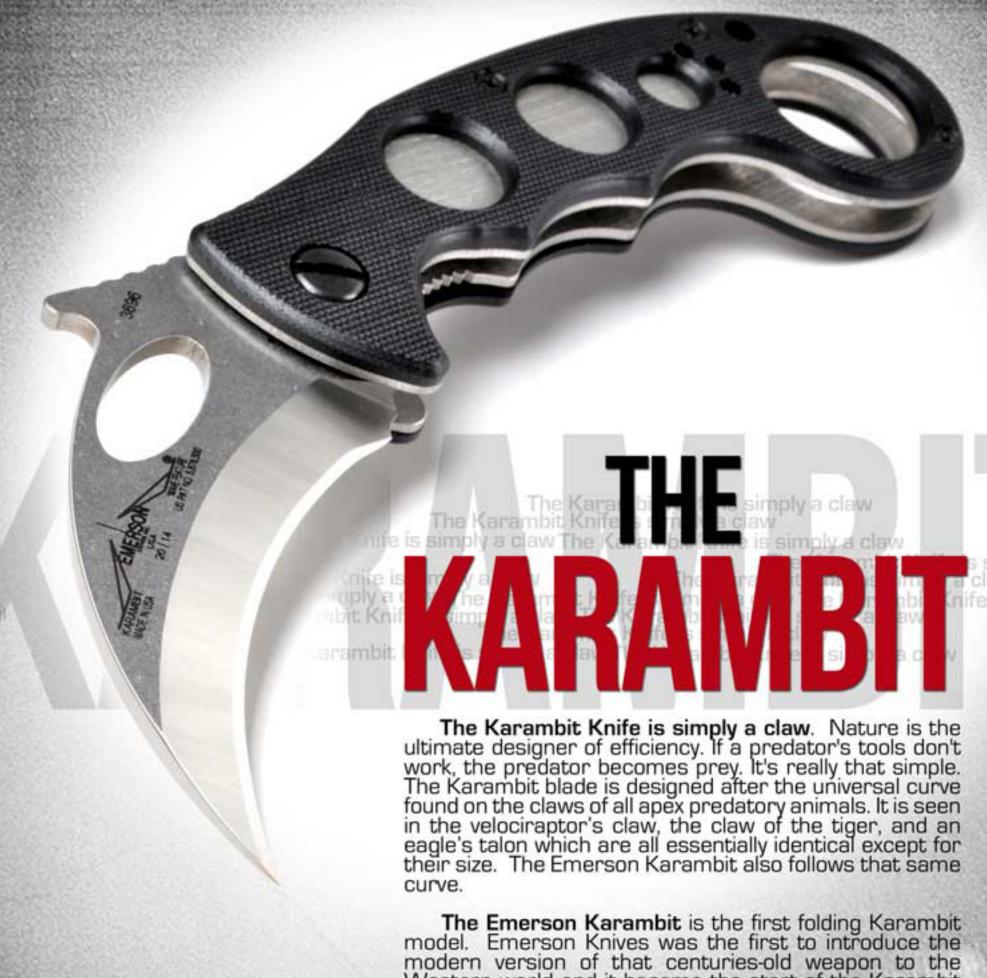
The Trailing Tanto is a blade style introduced by Emerson Knives that is clearly based on a weapon as its design genesis and philosophy - The Japanese Sword. In fact, it's based closely on the Samurai style of the 16 and 17th century, a time when thousands of Samurai Warriors carried them into the epic battles of the Japanese Civil Wars.

"It is a battle-proven blade style born and bred in the arena of combat. The term, Trailing Tanto describes the longer graceful up-sweep of the front edge"

This is a more graceful, Trailing Tanto edge that differentiates it from the abrupt and short Tanto point as featured on the CQC-7 and Bulldog blades.

The Trailing Tanto is found on the Emerson ETAK and Emerson Roadhouse.

The Emerson ETAK



The Emerson Karambit is the first folding Karambit model. Emerson Knives was the first to introduce the modern version of that centuries-old weapon to the Western world and it became the start of the Karambit craze around the world. The Emerson Karambit was the knife that opened the door for the myriad of Karambit designs available from different manufacturers. The Emerson was the first and it's still the best.

Ernest Emerson also produced one of the very first video courses on the use of the Karambit as a self defense weapon. The video is still available and is the best selling Karambit video series ever produced.



"The #1 Hard Use Knives In The World." "

Emerson Knives are "The Number One Hard Use Knives In The World." There is no doubt about that. Before Emerson Knives, there were no tactical knives. Emerson Knives introduced the Tactical Knife to the world as a result of the relationship Ernest Emerson had forged with the US Navy SEAL teams in the early 1980's, a time when their existence was still a secret to the general public.

Emerson Knives are jealously coveted by elite military and law enforcement units the world over and have set the standard by which all other Tactical Knives are judged.

At a time when knife companies had never heard the word tactical, and years before any company even had a category called Tactical Knives, Emerson Knives Incorporated was formed with one single goal in mind: to build the best military and law enforcement edged weapons in the world. They were called "Tactical Knives" and they took the knife world by storm. The iconic Emerson CGC-7 became the number one Tactical Knife of all times, and it still dominates the market 20+ years later.

Emerson Knives have literally, been there and done that, having served the world's most elite special operations soldiers in every world conflict and secret mission for over 20 years. They have been carried into harms way with the U.S. Navy SEAL Teams, Delta Force, Army Special Forces, Army Rangers, the US Marines, CIA Special Activities Division and even the legendary British SAS, the founders of modern Counter-Terrorist forces. In fact, recently an Emerson CQC-7 was used during the raid that killed Usama Bin Laden and was sold at auction for \$35,400 making it the most expensive and valuable production knife ever produced.

"EMERSON KNIVES ARE JEALOUSLY COVETED BY ELITE MILITARY AND LAW ENFORCEMENT UNITS THE WORLD OVER AND HAVE SET THE STANDARD BY WHICH ALL OTHER TACTICAL KNIVES ARE JUDGED."



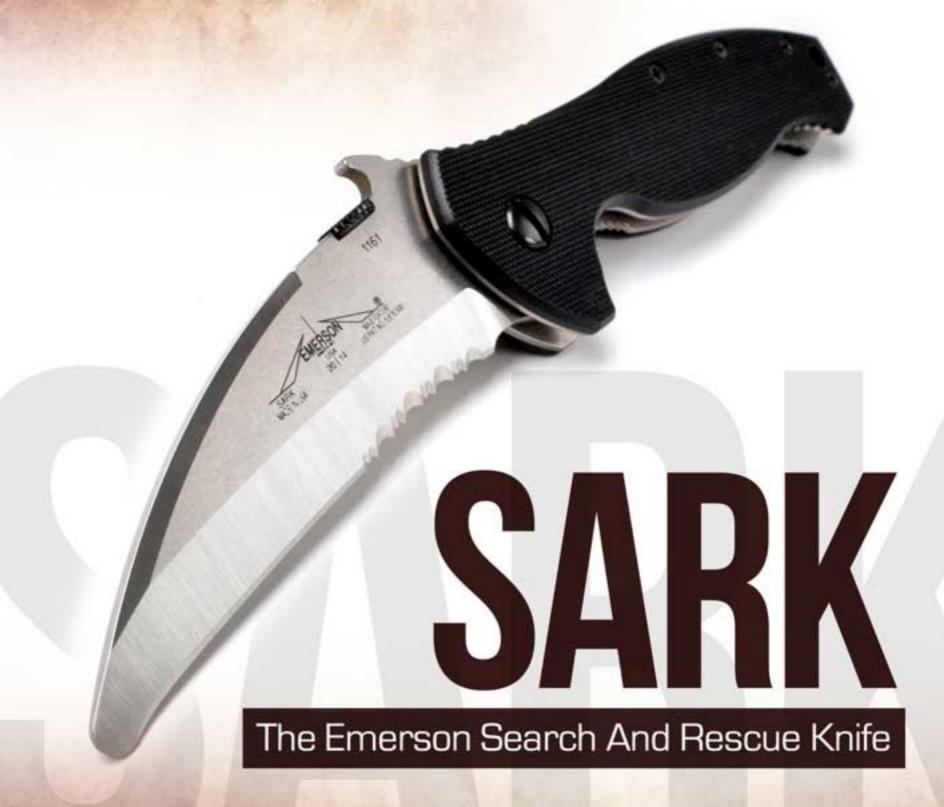
THE EMERSON BOWIE

"...your life may depend on your knife..."

There is no more iconic American blade style than the Bowie Knife, named after its most famous proponent Col. James Bowie. It was designed at a time when quite literally, your life may depend on your knife. The Bowie style blade starts with a straight cutting edge transitioning into a graceful upward curve that is abruptly clipped off at the top, sometimes with a curved clip or at times a straight clip.

This blade was purposefully designed as an "all rounder" knife which would be called upon for utility and camp chores such as skinning or cleaning game or as a weapon for fighting if attacked by either an animal or an enemy. The upward curve and the iconic clipped top places the point above the centerline for delicate skinning and caping but still provides a formidable cutting, slashing and stabbing weapon should it ever be used in combat.

The Bowie style blade is found on: Emerson CQC-13, Emerson Police Utility Knife (PUK), Emerson Patriot, and Emerson CQC-8.



Emerson designed and developed the first law enforcement and military specific, search and rescue knife, "The SARK," as a hard use tool for police and military search and rescue.

The SARK blade

The Emerson Search And Rescue Knife (the SARK) was another Emerson first. At the onset of the Iraq war, Emerson was tasked with developing a safety blade for use by the military and military police that could be used safely in emergency situations. Emerson designed a blade that not only has a blunted point, but also has a convex, inward curved blade that forces material down into the curve, gathering it in, for additional cutting power in an emergency situation, where time means the difference between life and death.

"The Emerson SARK is now standard issue to many law enforcement agencies"

This unique Emerson blade design is also formed with a downward curve over the top of the blade that allows one to safely cut out the legs of trousers, down into boots, under webbing or belts with no danger to the victim.

Although copied by so many others, the Emerson SARK is now standard issue to many law enforcement agencies and search and rescue units throughout the world due to its effectiveness as an emergency tool, its non-weapon look, and benign character.



THE SINUBBY

"The Snubby blade is a short, stout blade, perfectly matched to a handle that has a good combat grip, when you really have to use it hard."

Since there are so many localities where it is illegal to carry a blade over 3 inches long, people need a small knife that is legal to carry. But they need it be a real knife. Almost all companies make a knife model with a small blade. The problem is that they all put a small blade into a small handle. The result is in effect, a miniature knife.

One of Emerson's customers came with a request: "I need a short bladed knife but I need a real handle so I can use it for self-defense if I ever need to."

So we designed the CQC-14 "Snubby" the first knife model with a small blade under 3 inches, but housed in a full-sized handle. All the other knife companies said, "Why didn't we think of that?" Well, the answer is that Ernest Emerson really is the world's premier knife maker and designer.



SEINITAR SUMMERS

When the first Crusaders encountered the Muslim armies of the Holy Land they were struck by their tactics, facing quick lightning strike raids by a light cavalry that carried a lightning quick and deadly sword, the scimitar. The scimitar starts with a strong, comfortable grip and transitions into a graceful up-swept curving blade that terminates into a deadly piercing point.

This weapon's design is so efficient and effective that it is still the major influence on all true fighting knives to this day. Emerson has captured both the legacy and the deadly reality of this exotic blade in a lineup of the finest and Real fighting knives of modern times.

The Emerson Knives that feature the Scimitar blade are: The Emerson Hattin, The Emerson Persian, The Emerson Tiger and The Emerson CQC-8



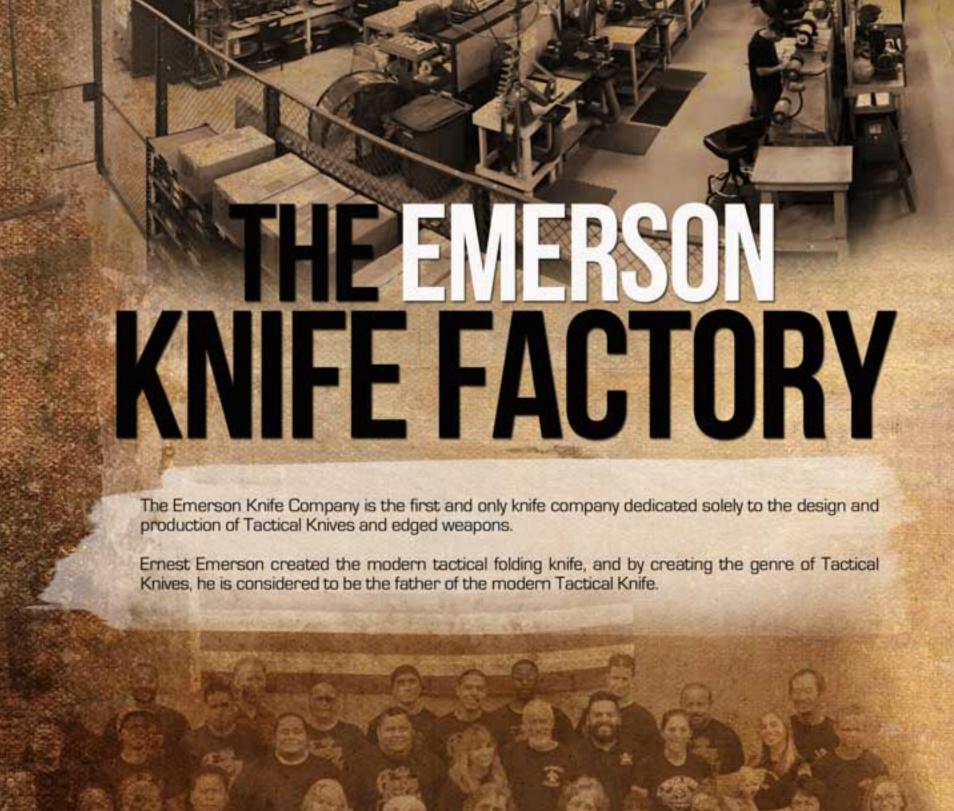


One of the oldest blade designs in history is the Spear Point. One merely has to look at the original flinted cutting tools created by primitive man, called Clovis points, to see how far back the design existed. Being a symmetrical design similar to a javelin (hence the name spear point) the design is not only pleasing to the eye, but lends itself to a very strong and graceful cutting style.

Since the point is on centerline it concentrates 100% of the force in any stabbing motion directly onto the point. This makes the age old style of blade wonderfully adapted to stabbing as well as cutting and slashing.

It is because of those attributes that the design has survived for millennia. If it didn't work, it wouldn't have made it through history. Emerson has two types of Spear Point designs. One is a slender graceful tapering style and the other is a fatter design terminating rather abruptly into a stronger more brutish point, called the Bullnose Spear Point blade.

Spear point blades are found on a number of Emerson Knives, most notably the A-100 and the CQC-10.





Emerson Limited Lifetime Guarantee

Emerson Knives Inc. warrants to the original owner that the knife will without charge, be repaired or replaced at Emerson's option, any knife returned for warranty work and found to be defective by Emerson. The knife must be shipped by the owner, with pre-paid postage and insured, together with a brief description including your name, phone number, and return address. Emerson covers in this warranty all replacement of parts and labor. Emerson does not cover normal wear, re-sharpening, damage caused by neglect, misuse, failure to perform normal or necessary maintenance, or shipping costs for retuned knives. CUSTOM OR OUTSIDE REPAIR WORK ON ANY PART OF THE KNIFE VOIDS WARRANTY.

Intellectual Property

Emerson Knives, the originator and developer of the modern tactical knife has created and maintains the leadership roles in the cutlery industry as the foremost Hard-Use and Tactical Cutlery Company in the World. As a result of this role, Emerson Knives has developed a number of highly recognized Patents, Trademarks and Copyrights for the features, logos and slogans that are part of the Emerson Brand. In order to insure the future integrity and growth of our brand we vigorously protect the ownership of all of our intellectual property. Following is a list that names some but not all of our intellectual properties:

Trademerks, copyrights and Patents of Ernest Emerson CGC ®, SPECWAR®, Commander ®, Combat KarambitTM, DTCOMTM, Police Utility KnifeTM, PUKTM, "Performance, Protection, Perfection"TM, Gladiator GearTM, Sport Utility KnifeTM, FBKTM, Comrade M.F.TM, ECBKTM, RavenTM, Dragons TeethTM, SARKTM, P-SARKTM, NOVATM, Police UtilityTM, Emerson Combat SystemTM, Tactical PersianTM, Combat Research and Development GroupTM, "To some they are accessories, to others they are necessities"TM, "Designed for Performance.....Built for Extremes"TM, "The #1 Hard Use Knives In The World"TM, "The Lethal Edge"TM, "With Bad Intent"TM, "When your life depends on your gear. Get the gear your life can depend on. "TM "The Worlds Finest Professional Grade Cutlery"TM, "The ultimate in sports utility Knives"TM. * Commander "wave shaped feature" Patent # 5,878,500, Safe-D-Tent Patent # 6,289,592 B1, "Famous In The Worst Places"TM, "The World's Toughest Men - Wear The Emerson Brand"TM, "Dengerous Boy"TM, "Fallen Angel"TM, "Gunslinger Gear"TM, "America's Knife Company"TM

Before Emerson Knives, all the other knife companies were basically the same.

Those companies having a line of knives virtually indistinguishable from one company to the next. Then Emerson came onto the scene and the cutlery world changed forever.

With cutting-edge designs, the artist's eye for form, an engineer's knowledge of mechanics and a tactical operator's knowledge of function, Emerson knives changed the face of the cutlery industry in a way no one ever had.

When it comes to the "Real Deal" used by the "Best of the Best" there is one name that stands alone in the darkest night: Emerson, always on guard – always on duty – always counted on to give you a hand of comfort and steel protection.

EMERSO

THE #1 HARD USE KNIVES IN THE WORLD



MR. EN SOUTH AND THE DEAD PEST LOAR TOUS ON SEART OF SOUTH AND THE PARTY OF SOUTH AND THE P

ARTISTIC EYE FOR DESIGN

Ernest Emerson started making custom knives in his garage in 1979. He rapidly rose to prominence as a knife maker due in equal parts to his expertise as a craftsman, (tool and die maker), his artists eye for design, and his practical experience as one of the world's most sought-after and respected hand-to-hand combat instructors. He is one of the top custom knife makers of all time, his custom creations selling for up to \$10,000.00 a piece.

"Mr. Emerson's work has been featured and exhibited at the Metropolitan Museum of Art and the Smithsonian Museum."

There are only a handful of living artists who can make that claim. As an instructor in hand-to-hand combat and edged weapon skills, Mr. Emerson has taught the deadliest warriors on earth, from the US Navy SEALs to the Guards of Parliament in London and everywhere in between.

He is the author of scores of articles, books, and videos regarding tactics, training and combat. As one of the most sought after instructors in the world, he is in high demand for seminars and lectures to civilian, military and law enforcement agencies. He is an inducted member of The Martial Arts Hall of Fame, along with such venerable names as Bruce Lee and Chuck Norris. In fact he is the only knife maker known who also owns and operates his own training facility, the world-class "Black Shamrock Combat Academy Gym" in Los Angeles, California.

At a time when knives are designed by graphic artists and 22-year-olds who never did more than use a knife to sharpen a pencil, the name Emerson and the company Emerson Knives stands head and shoulders above the rest.

No one can bring the skill set to the table that Ernest Emerson possesses. That is why Emerson Knives are regarded as the most efficient, effective, and formidable Tactical Knives ever developed.



ESCILOSOPHY The Einerson COC-13

Ernest Emerson is a fighter and a real-world, hand-to-hand combat instructor. The individuals that he instructs are those who encounter life-and-death situations for a living. Because of this, everything he does or teaches must work. If it does not, someone gets killed. There is no art, there is nothing complex or fancy, and there's nothing added that is not absolutely necessary for that extreme level of danger. That is the philosophy of Ernest Emerson. And that is also the philosophy of Emerson Knives. What makes an Emerson so special? What makes an Emerson knife so different from any other knives? The answers are these: Anyone who has "been there and done that," knows equipment, gear and weapons intimately. And he knows the difference between real and hype. He knows what makes an Emerson Knife different and he's either used one or has seen one in combat. For those of you who are not members of that club, it is important to know that no matter how far removed you may be from the field of battle, we still all have something in common.

We all know the feel of a real weapon and the, "feel" of an Emerson is something that you will immediately recognize as such. It doesn't matter if you are a doctor, a lawyer, or an accountant, inside all of us still resides a primordial warrior. Nothing triggers our primordial instincts stronger than when a man picks up a weapon. Emerson Knives are designed to the standards of the US Navy SEAL Teams, and Mr. Emerson knew that if he built a knife to satisfy their level of hard use, the knives would certainly surpass the needs of all other users.

An Emerson Knife feels like it was made for you and your hand alone. It has a "feel" to it. The first time you pick one up, you will feel it too, and you will know what makes an Emerson Knife different.

Ergonomics

There are many who mention the word ergonomics when speaking of their work, but there are few who understand it as intimately as Ernest Emerson. Known as the world's premier cutlery designer, Emerson has produced some of the most influential knife designs of all times. The reason for that is ergonomics.

The idea of ergonomics is not that something should just feel good in your hand. That is where most knife designers fall short. Real ergonomics is when the object feels like it is a part of the hand, an extension of the body. That's where Emerson knives excel. And further, while there are those who can design a tool or weapon in one particular grip, a knife needs to maintain those ergonomic responsibilities in a variety of grips.

That is where Ernest Emerson stands apart from the crowd. There are few that understand this aspect of knife design and an even smaller number who can execute it. Emerson Knives are so well known for the advanced ergonomics of their designs that there is now a term used in the tactical industry. When something has that absolutely perfect feel, it's described as having "Emerson Ergonomics."

THE EMERSON Control Control

THE NUMBER ONE TACTICAL KNIFE OF ALL TIMES, AND IT STILL DOMINATES THE MARKET 20 YEARS LATER.

CQC-7 COOL FACTS:

- The first chisel ground folding knife ever developed.
- The first Tanto, armour piercing, tactical folding knife in history
- The CQC-7 is the father of all tactical folding knives.
- The CQC-7 is the standard by which all tactical folding knives are judged.
- The Best Selling Tactical folding knife of all times.
- The CQC-7 is the favorite of Americas elite Military Units and Government Agencies.
- The CQC-7 is the knife featured on the cover of Best selling author David Morrell's Book,
 The Protector.
- The CQC-7 created the genre of tactical knives and was the first tactical folding knife.
- A CQC-7 that was used in the US Navy SEAL raid that killed Usama Bin Laden was sold at a charity auction for \$35,400 making it the most valuable production knife of all times.

The Emerson CQC-7 is one of the most influential designs in the history of the cutlery industry and virtually revitalized the entire cutlery industry.

Mr. Emerson's knives were designed directly for Military and Law Enforcement applications.

Because of their strength, materials and design characteristics, they were perfectly suited for those environments and they were avidly sought after by both groups.

The popularity of these knives and their reputation grew quickly among the military and were used by the U.S. Navy SEALs and the Army's Delta Force along with various units in all branches of the military. As a result they became known as the #1 Hard Use Knives In The World.

Because of the notoriety of Emerson Knives they became a high demand item for the general public. In other words, the guy in lowa wanted to buy the knife the Navy SEALs were using. Now we had the sportsmen and hunters buy the military and police knives from Emerson. As a result of that fame, sportsmen and hunters discovered the legendary ruggedness and function of Emerson Knives and found that the knives served their needs just as well.

THE ULTIMATE KNIFE? MANY THINK IT IS SO.

THE EMERSON COC-7 KNIFE HAS BEEN CALLED "THE ULTIMATE TACTICAL KNIFE."
MAYBE IT'S THE DESIGN, MAYBE IT'S THE PERFORMANCE, MAYBE IT'S THE FUNCTION.

THE CQC-7 IS THE MOST POPULAR TACTICAL FOLDING KNIFE OF ALL TIMES.

THE ROLE OF THE CQC-7

The specific model CQC-7 was the original knife that carved out this new genre of tactical folding knives. What did it bring to the table that others before it had not?

The most notable characteristic was the dynamic blade style that became one of Emerson's signature designs. The shape of the blade was an Americanized version of an ancient Japanese blade style called a Tanto. The Emerson version made a dramatic transition from the main edge to the front edge in effect creating two separate cutting edges whereas the original Japanese versions made a smooth and graceful transition maintaining one continuous blade edge.

The most striking feature was the introduction of the Chisel ground blade. This grind, an Emerson innovation, means that it is ground like a chisel with the grind on one side only running down to the edge. The other side of the blade is flat-also like a chisel, which gives the blade an ideal cross sectional mass for strength, yet allows the knife to be sharpened to an almost infinite razor edge.

There had never been a knife that possessed such exceptional strength and sharpness in the same package. This blade design with the chisel grind and made of the finest grade steel available was capable of doing things conventional blades could not. It could cut light guage steel such as Helicopter skins, it could be driven through a car door and it could penetrate body armor easily.

At the same time it was a great rescue/utility knife for use in Police work.

The handle consists of a Titanium lock and two Black G-10 composite handle slabs. These materials are impervious to acids, oils, solvents and water and are virtually indestructible. These black handles coupled with the black-coated blade established and reinforced the military/police look of the knives and established the standards by which all other Tactical knives are judged.

Available in a variety of models: Please ask your dealer for options.